#### **Initial Pinch Plate Roll Features**

- All three rolls driven via hydraulic system (Single Pinch)
- 2 Simple hand wheel tilt of the lower pinch roll
- 3 All rolls are made of top-grade alloy steel hardened up to HRC 53-55
- The top roll can be swivelled out for easy removal of finished workpiece
- 5 Foot switch for forward / reverse, fitted with a protective housing
- 6 Pinch roll hydraulic powered
- 7 Digital readout shows pinch roll position

### **OPTIONAL ACCESSORIES**

- 1 Cone Bending Attachment
- Wireless remote control unit (Instead of foot switch unit)
- 3 CE Marks
- 4 Wire Grooves

## Manual & Power Slip Roll

MODEL	SR-322P	SR-416P
Length	915 mm 36"	1270 mm 50"
Capacity (mild steel)	.8 mm 22 GA.	1.6 mm 16 GA.
Diameter of Roll	50 mm 1.97"	75 mm 2.95"
Wire Grooves	3	3
Minimum Forming Radius	35 mm 1 3/8"	50 mm 1 31/32"
Gear Ratio		
Roll Speed	38 rpm	16 rpm
Motor	.5 HP	1 HP
Packing Size	54" x 23" x 46"	73" x 21" x 46"
Net Weight	440 lbs	665 lbs

All Specifications & design are subject to change without prior notice



## **MODEL SHOWN: SR-416P**

## Manual & Power Slip Rolls Features

- All rolls are made of polished, turned and ground high grade carbon steel
- 2 Rolls driven by gears
- 3 Wire grooves are standard

### **OPTIONAL ACCESSORIES**

- 1 Single phase motor
- 2 Hardened 3 Rollers
- 3 CE Marks

# PRECISION IS KEY

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