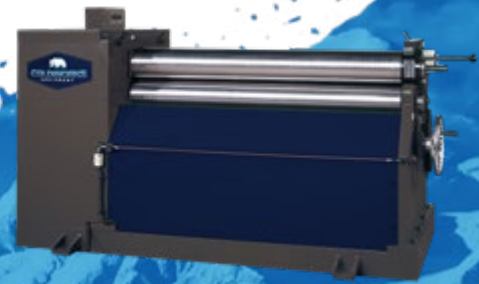




MODEL SHOWN: IP-425H



IP-545H



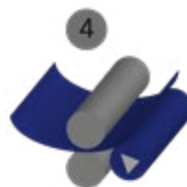
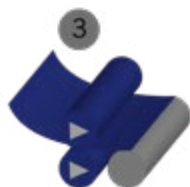
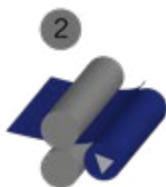
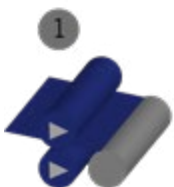
IP-650H

INITIAL PINCH PLATE ROLL

MODEL	IP-425H	IP-520H	IP-440H	IP-535H	IP-625H	IP-465H
Capacity in Mild Steel	2.5 X 1270 mm 13 GA. x 50"	2.0 x 1550 mm 14 GA. x 61"	4.0 x 1300 mm 9 GA. x 51"	3.5 x 1550 mm 10 GA. x 61"	2.5 x 2050 mm 13 GA. x 80"	6.5 x 1300 mm 3 GA. x 51"
Roll Diameter	95 mm 3 47/64"	95 mm 3 47/64"	120 mm 4 23/32"	120 mm 4 23/32"	120 mm 4 23/32"	150 mm 5 29/32"
Hydraulic Powered pinch adjustment	Standard	Standard	Standard	Standard	Standard	Standard
Motor	1.5 HP	1.5 HP	2 HP	2 HP	2 HP	3 HP
Roll Speed	3.6 m / min 11 ft 9" / min	3.6 m / min 11 ft 9" / min	2.6 m / min 8ft 6" / min	2.6 m / min 8 ft 6" / min	2.6 m / min 8 ft 6" / min	2.2 m / min 7 ft 2" / min
Shipping Crate Size	85" x 34" x 54"	93" x 34" x 54"	99" x 40" x 58"	107 x 40" x 58"	126" x 40" x 58"	99" x 44" x 60"
Shipping Weight	1525 lbs	1685 lbs	2755 lbs	2980 lbs	3485 lbs	3595 lbs

MODEL	IP-545H	IP-640H	IP-830H	IP-480H	IP-570H	IP-650H
Capacity in Mild Steel	4.5 x 1550 mm 8 GA. x 61"	4.0 x 2050 mm 9 GA. x 80"	3.0 x 2540 mm 11 GA. x 100"	8.0 x 1300 mm 0 GA. x 51"	7.0 x 1550 mm 1 GA. x 61"	5.0 x 2050 mm 6 GA. x 80"
Roll Diameter	150 mm 5 29/32"	150 mm 5 29/32"	150 mm 5 29/32"	180 mm 7 3/32"	180 mm 7 3/32"	180 mm 7 3/32"
Hydraulic Powered pinch adjustment	Standard	Standard	Standard	Standard	Standard	Standard
Motor	3 HP	3 HP	3 HP	5 HP	5 HP	5 HP
Roll Speed	2.2 m / min 7 ft 2" / min	2.2 m / min 7 ft 2" / min	2.2 m / min 7 ft 2" / min	2.37 m / min 7 ft 9" / min	2.37 m / min 7 ft 9" / min	2.37 m / min 7 ft 9" / min
Shipping Crate Size	107" x 44" x 60"	126" x 44" x 60"	148" x 44" x 60"	99" x 48" x 62"	109" x 48" x 62"	128" x 48" x 62"
Shipping Weight	3950 lbs	4585 lbs	5295 lbs	4875 lbs	5235 lbs	6175 lbs

All Specifications & design are subject to change without prior notice



Initial Pinch Plate Roll Features

- 1 All three rolls driven via hydraulic system (Single Pinch)
- 2 Simple hand wheel tilt of the lower pinch roll
- 3 All rolls are made of top-grade alloy steel hardened up to HRC 53-55
- 4 The top roll can be swivelled out for easy removal of finished workpiece
- 5 Foot switch for forward / reverse, fitted with a protective housing
- 6 Pinch roll hydraulic powered
- 7 Digital readout shows pinch roll position

OPTIONAL ACCESSORIES

- 1 Cone Bending Attachment
- 2 Wireless remote control unit (Instead of foot switch unit)
- 3 CE Marks
- 4 Wire Grooves

Manual & Power Slip Roll

MODEL	SR-322P	SR-416P
Length	915 mm 36"	1270 mm 50"
Capacity (mild steel)	.8 mm 22 GA.	1.6 mm 16 GA.
Diameter of Roll	50 mm 1.97"	75 mm 2.95"
Wire Grooves	3	3
Minimum Forming Radius	35 mm 1 3/8"	50 mm 1 31/32"
Gear Ratio	--	--
Roll Speed	38 rpm	16 rpm
Motor	.5 HP	1 HP
Packing Size	54" x 23" x 46"	73" x 21" x 46"
Net Weight	440 lbs	665 lbs
All Specifications & design are subject to change without prior notice		



MODEL SHOWN: SR-416P

Manual & Power Slip Rolls Features

- 1 All rolls are made of polished, turned and ground high grade carbon steel
- 2 Rolls driven by gears
- 3 Wire grooves are standard

OPTIONAL ACCESSORIES

- 1 Single phase motor
- 2 Hardened 3 Rollers
- 3 CE Marks

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