

Lock Former

| MODEL | LF-20 | LF-24 |
|--|--|--|
| Capacity | 20GA and lighter | 24GA and lighter |
| Depth of Pocket | 8 mm (5/16") Width of hammer-over edge adjustable up to 9.5 mm (3/8") | 8 mm (5/16") Width of hammer-over edge |
| Speed | 25 feet per minute | 30 feet per minute |
| Motor | 1HP | 1/2 HP |
| Drive | V-Belt | |
| Stand | Arc welded steel. Heavy top plate. | |
| Feature | All steel forming head, hardened and ground shafts, case hardened steel forming rolls, machine cut gear and needle type roller bearing throughout. | |
| Dimensions | 43" x 22" x 46" | 40" x 24" x 29" |
| Shipping Weight | 355 lbs | 220 lbs |
| All Specifications & design are subject to change without prior notice | | |



MODEL SHOWN: LF-20



Flange Attachment (STANDARD FOR L-24)

PITTSBURGH LOCK BUILT IN



| Rolls | Double Seam Rolls | Drive Cleat Rolls | Flange Attachment | Right Angle Rolls |
|-----------------------|-------------------|-------------------|-------------------|-------------------|
| Capacity | 20 - 26 GA | 20 - 26 GA | 20 - 26 GA | 20 - 26 GA |
| Approx. Material Used | 25 mm 63/64" | 54 mm 2 1/8" | 5 mm 13/64" | 9.5 mm 3/8" |
| Size | 9.5 mm 3/8" | 28 mm 1 7/64" | 5 mm 13/64" | 9.5 mm 3/8" |

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